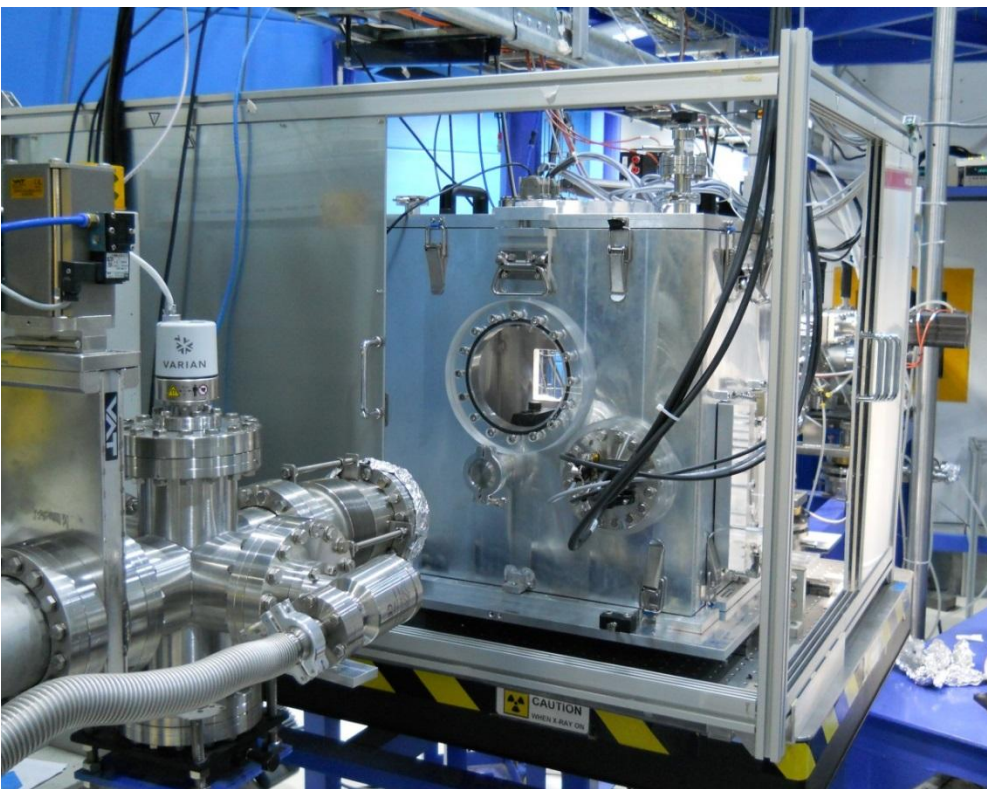


X-ray Fluorescence Spectroscopy and Imaging

BL6b: Micro-XRF



XRF Spectrometer



Scientists

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X-ray Fluorescence Spectroscopy and Imaging

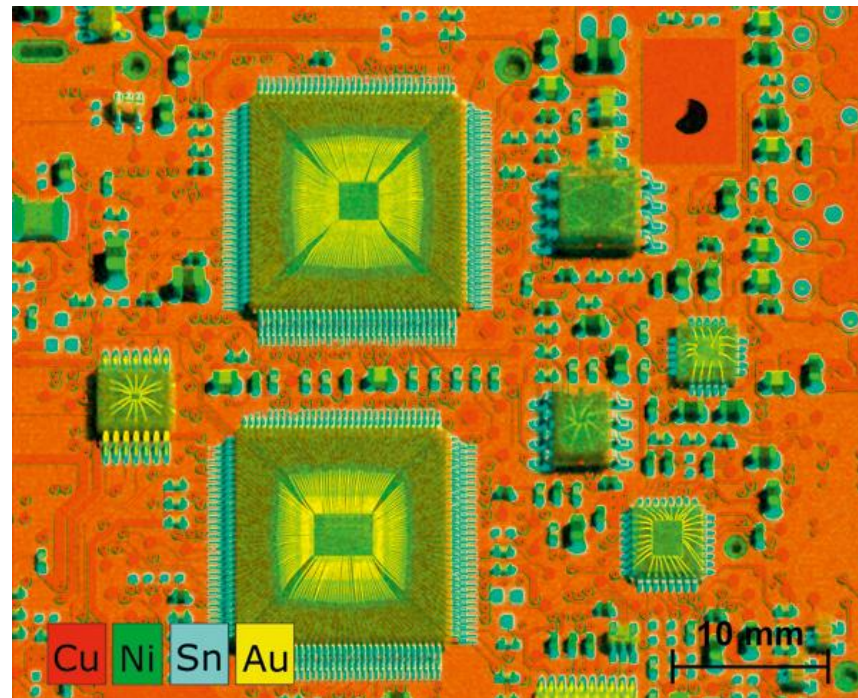
XRF

Table 1 Chemical composition of marble sludge, wt. %.

Oxides	Content (%)
SiO ₂	0.79
Al ₂ O ₃	0.21
Fe ₂ O ₃	0.06
CaO	55.42
MgO	0.25
SO ₃ ⁻	0.24
Na ₂ O	0.10
K ₂ O	0.02
P ₂ O ₅	0.06
Cl ⁻	0.07
SrO	0.04
L.O.I	42.28
Total	99.54
Humidity	0.506
Water content	24.360

**Key word: Chemical Compositions
or Elemental Compositions**

Micro-XRF



Key word: Elemental distributions

Manufacturing Processing Control

μ XRF Investigations on the Influence of Solar Cell Processing Steps on Iron and Copper Precipitates in Multicrystalline Silicon

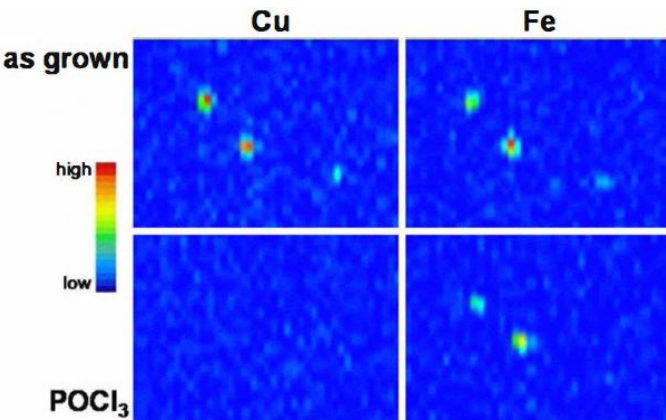


Fig. 1 μ -XRF mapping ($3 \times 2.1 \mu\text{m}$) of Cu and Fe distribution before (top) and after (below) a phosphorous diffusion of POCl_3 [1].

[1] A. Zuschlag, Photovoltaic Specialists Conference (PVSC) IEEE, 2010, 000347-000351.

[2] M. Trushin et al., Nucl. Instr. Meth. Phys. Res. B, 2010, 268, 254–258.

XBIC/ μ XRF/ μ XAS analysis of metals precipitation in block-cast solar silicon

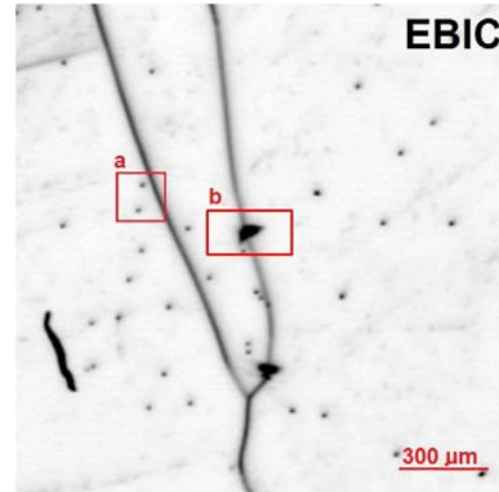
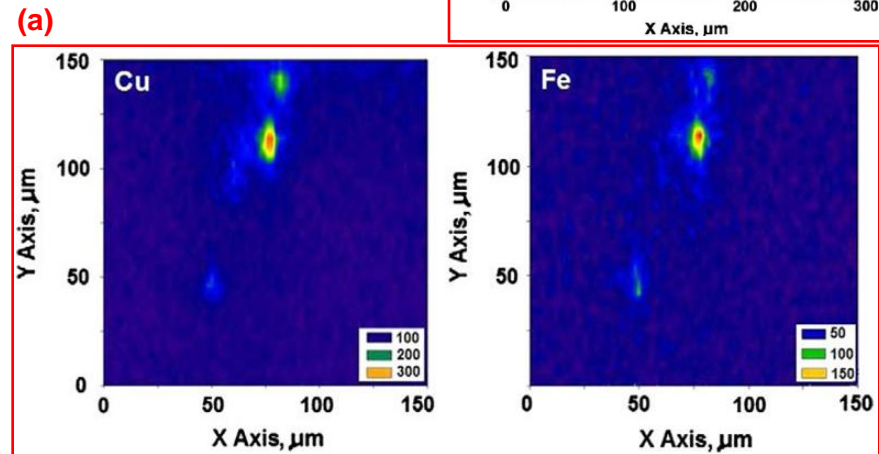
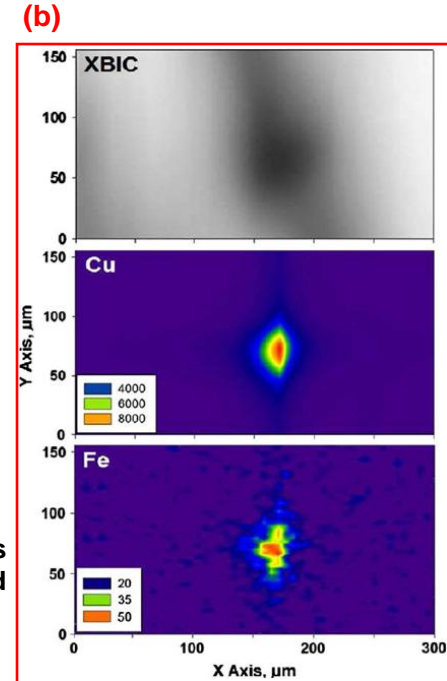
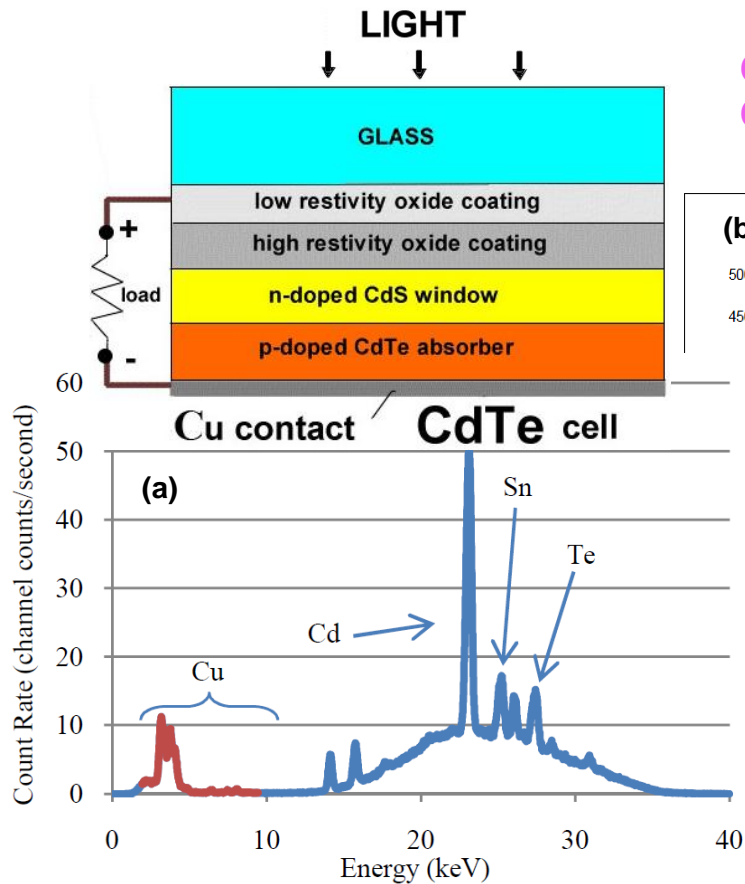


Fig. 2 Survey EBIC image and XRF maps of the defects in the Fe/Cu contaminated cast mc-Si sample [2].



Manufacturing Processing Control



Continuous In-Line Processing of CdS/CdTe Devices: Process Control Using XRF and Efficient Heating

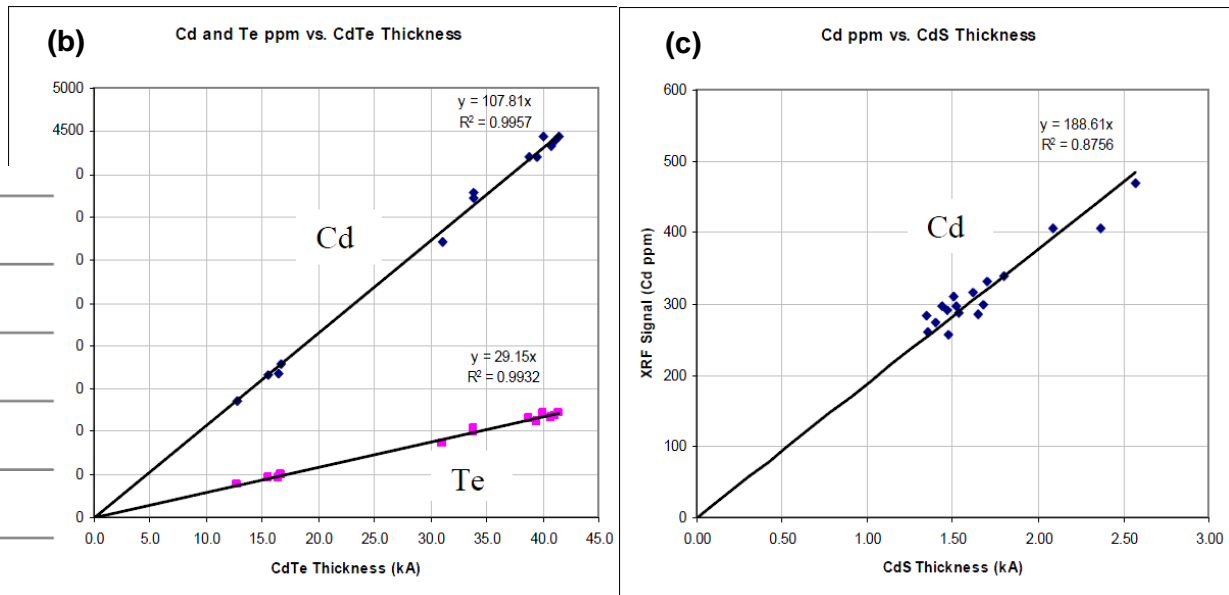
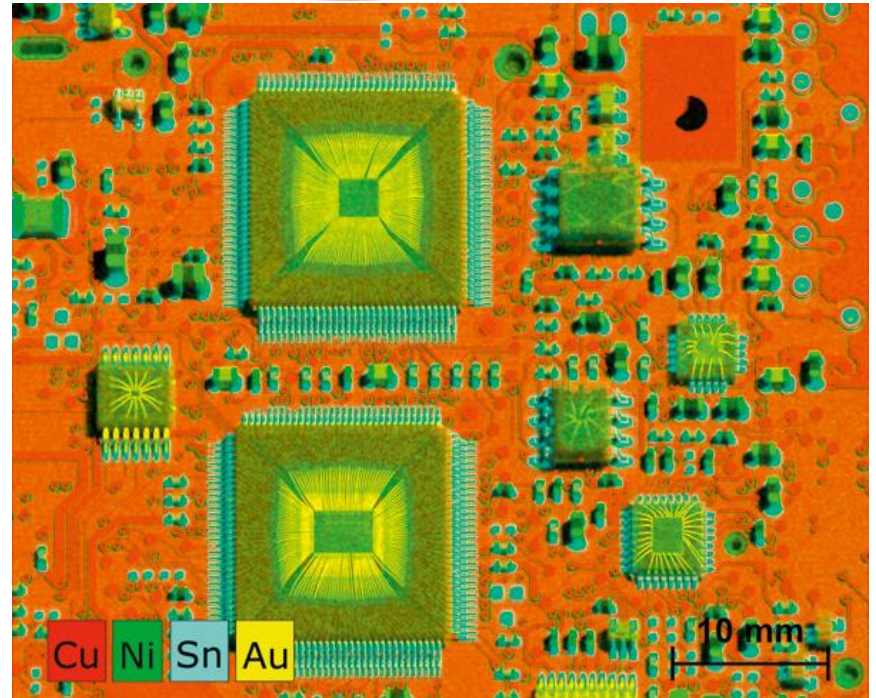
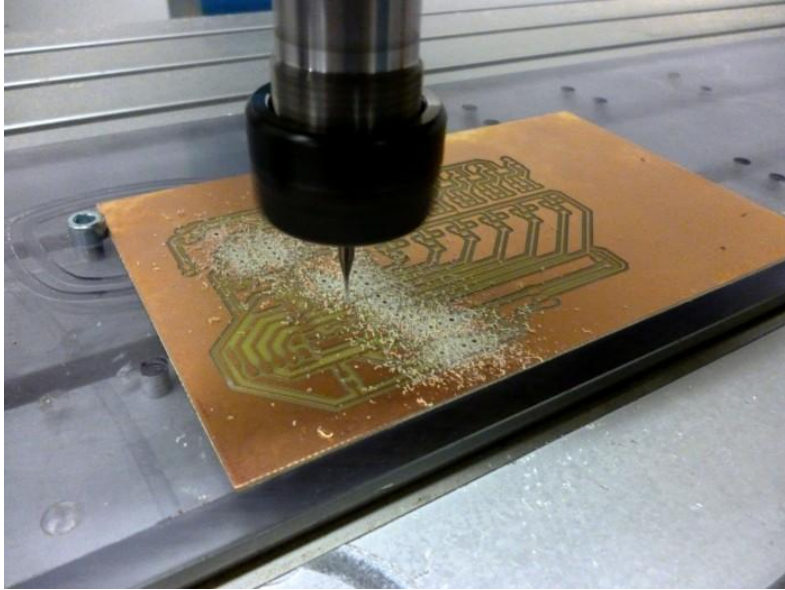


Fig. 3 (a) XRF spectrum of CdS/CdTe films on glass/TCO with Cu back contact. Film thickness correlations to XRF measured levels in (b) CdTe and (c) CdS films on glass/TCO using 5 minute measurement duration [3].

[3] P.S. Kobayakov, Photovoltaic Specialists Conference (PVSC) IEEE, 2010, 00780-00785.

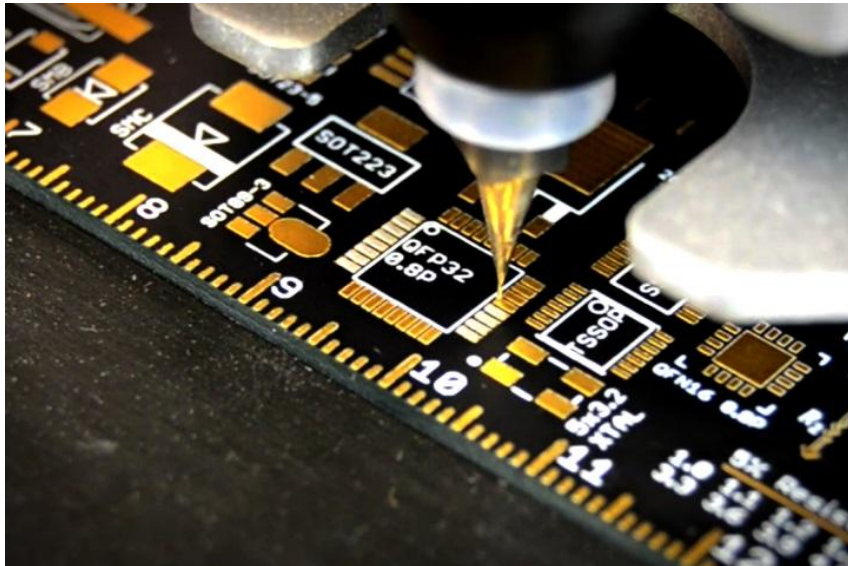
Manufacturing Processing Control

Quality Assurance in PCB Manufacturing



Elemental mapping of PCB

- ❖ Gold Coatings in the nanometer range on PCBs
- ❖ Thickness Measurement of Conformal Coatings on PCBs
- ❖ Measuring the copper thickness in plated through-holes on PCBs
- ❖ Controlling the thickness of solder resist in the manufacture of PCBs



Recycling Manufacturing Wastes

Characteristics of the marble processing powder waste
At Shaq El-Thoaban industrial area, Egypt, and
its suitability for cement manufacture



Table 1 Chemical composition of marble sludge, wt. %.

Oxides	Content (%)
SiO ₂	0.79
Al ₂ O ₃	0.21
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Total	99.54
Humidity	0.506
Water content	24.360

[4] H.A. El-Sayed et al, Housing and Building
National Research Center, ,2018,
14, 171-179.

Materials Characterization

Compositional analysis of Cementitious Materials

Micro-spectroscopic investigation of Al and S speciation in hardened cement paste

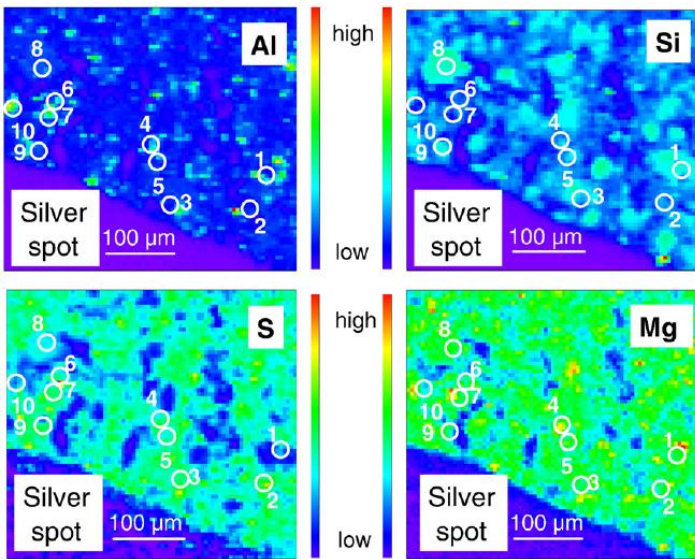


Fig. 4 Micro-XRF elemental distribution maps of Al, Si, S, and Mg in intact HCP hydrated at 50°C. Micro-XAS selected regions for S K-edge XANES measurements are marked with numbers. A silver spot was used as marker, which appears blue on the micro-XRF maps [5].

Determination of the elemental distribution and chemical speciation in highly heterogeneous cementitious materials using synchrotron-based micro-spectroscopic techniques

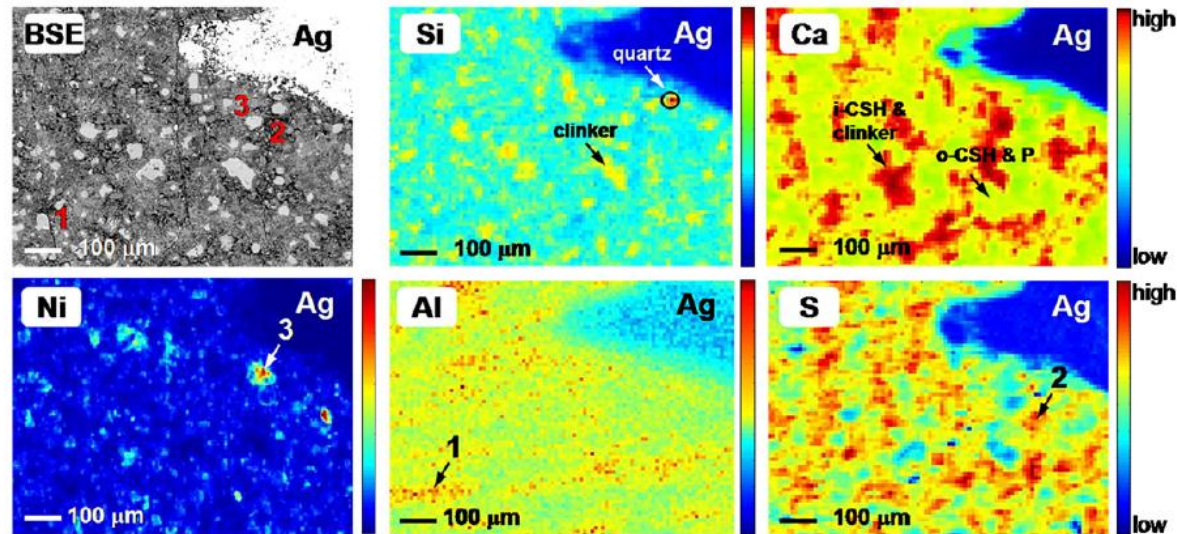


Fig. 5 BSE image and micro-XRF elemental distribution maps of Si, Ca, Ni, Al and S in a $\sim 700 \times 1000 \mu\text{m}$ overview of a Ni enriched hydrated cement matrix. Micro-XAS selected regions for Al K-edge (1), S K-edge (2) and Ni K-edge (3) measurements are marked with numbers on the BSE image and the respective elemental maps. Ag = silver spot used as marker [6].

[5] E. Wieland et al, Cement and Concrete Research, 2010, 40, 885–891.

[6] M. Vespa et al, Cement and Concrete Research, 2007, 37, 1473–1482.

Materials Characterization

Correlation between Chemical and Morphological Heterogeneities in $\text{LiNi}_{0.5}\text{Mn}_{1.5}\text{O}_4$ Spinel Composite Electrodes for Lithium-Ion Batteries Determined by Micro-X-ray Fluorescence Analysis

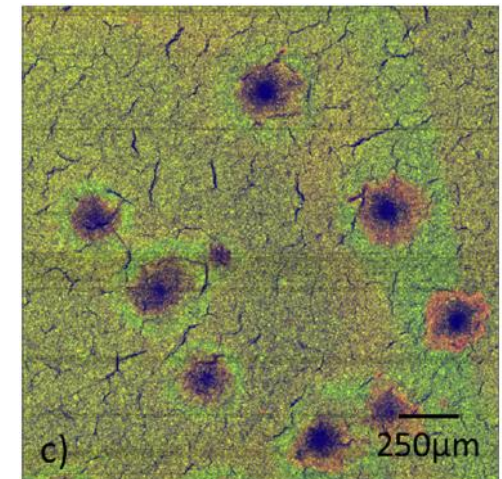
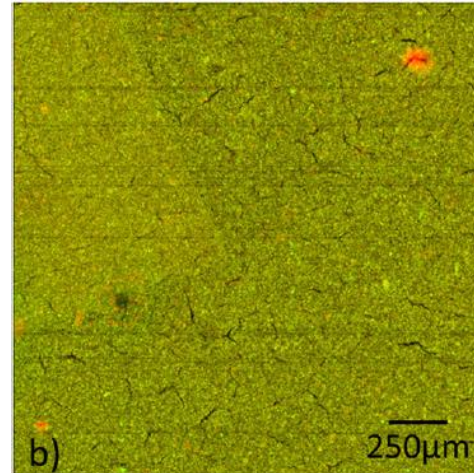
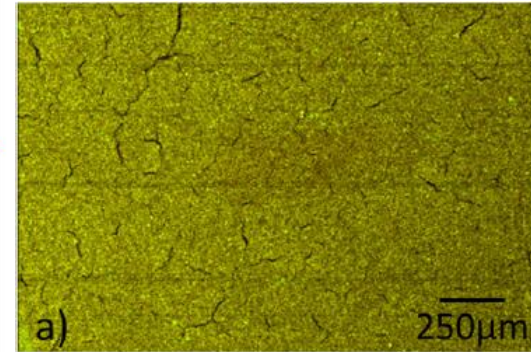
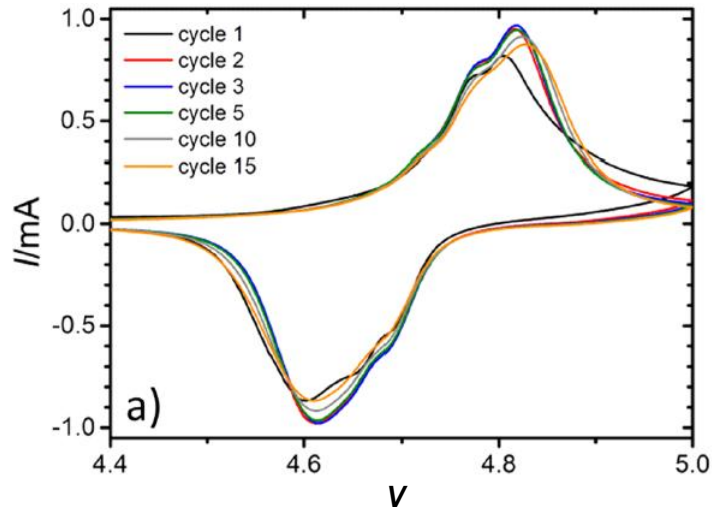


Figure 6 Electrodes cycled with (a) C/4, (b) C/2, and (c) 5 C for approximately 25 cycles. Green, Mn; red, Ni; and blue, transmission.

[7] U. Boesenberg et al, Chem. Mater., 2015, 27, 2525–2531.



Materials Characterization

In situ X-ray spectromicroscopy study of bipolar plate material stability for nano-fuel-cells with ionic-liquid electrolyte

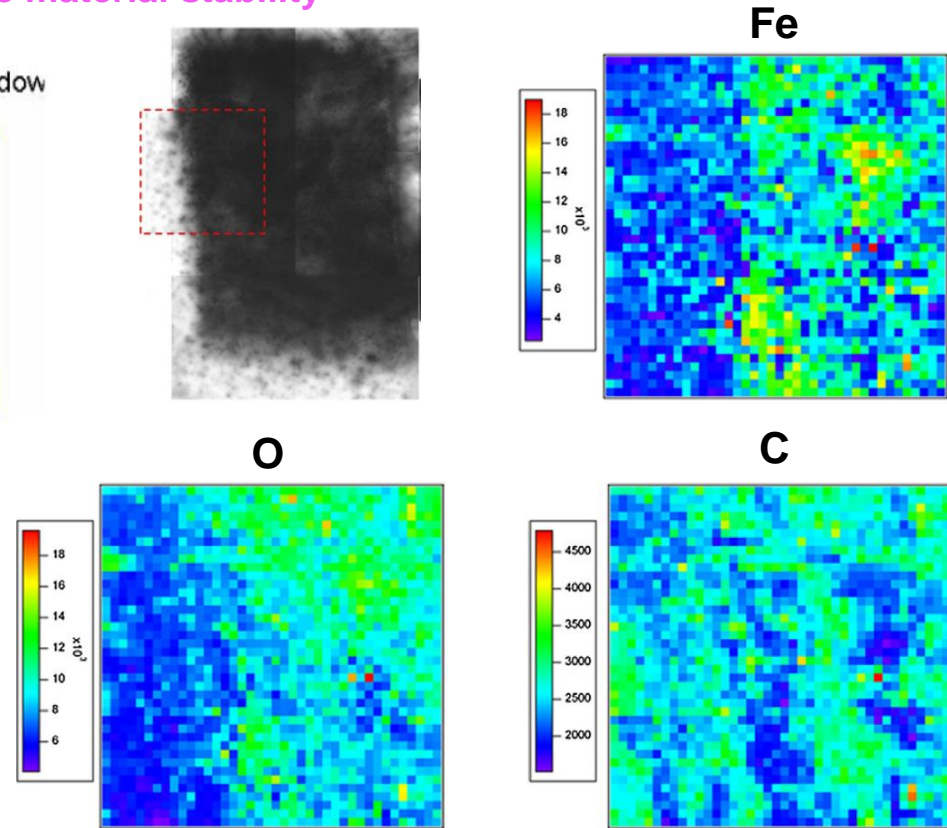
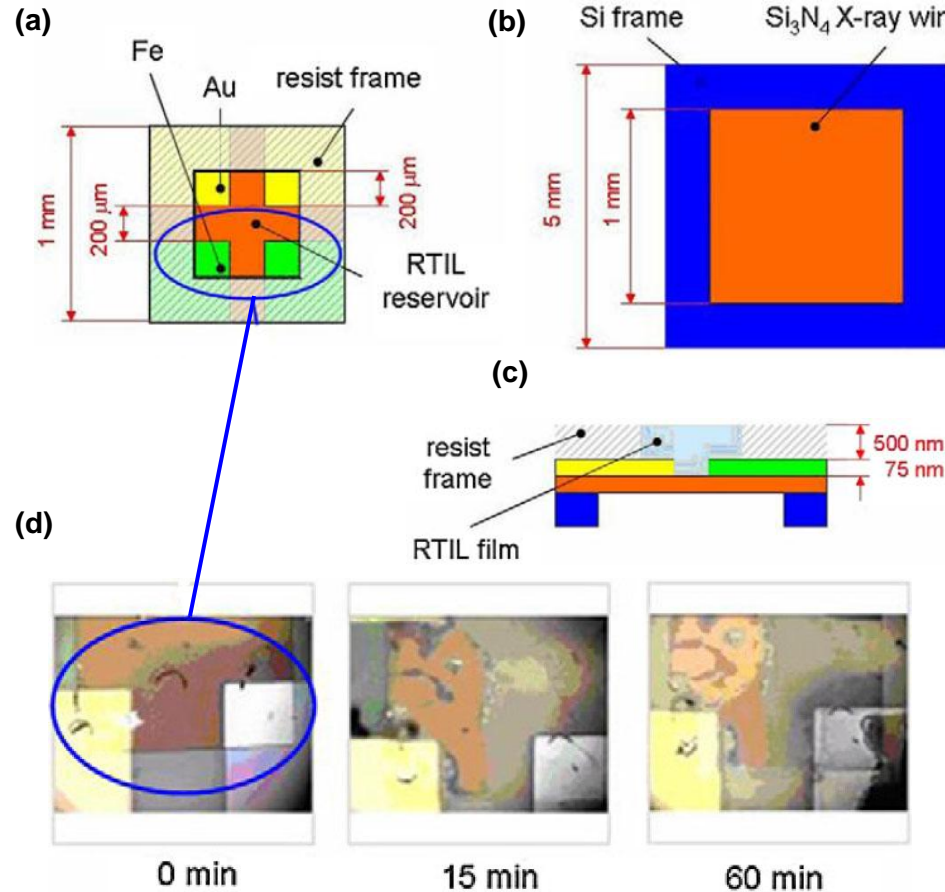


Figure 7b an STXM image of the Fe electrodes corroded at 200 mV vs. Au QRE for 1000 s (top left) and corresponding XRF C, Fe and O maps: the shown location in highlighted red square image 80x80 μm^2 .

Figure 7a (a–c) Schematic view of the electrochemical cell, highlighting electrode and electrolyte layout (d) the optical micrograph of the electrochemical corrosion of the Fe electrodes.

Materials Characterization

Micro-XRF and micro-XAFS studies of an Al matrix Fe–Ni composite

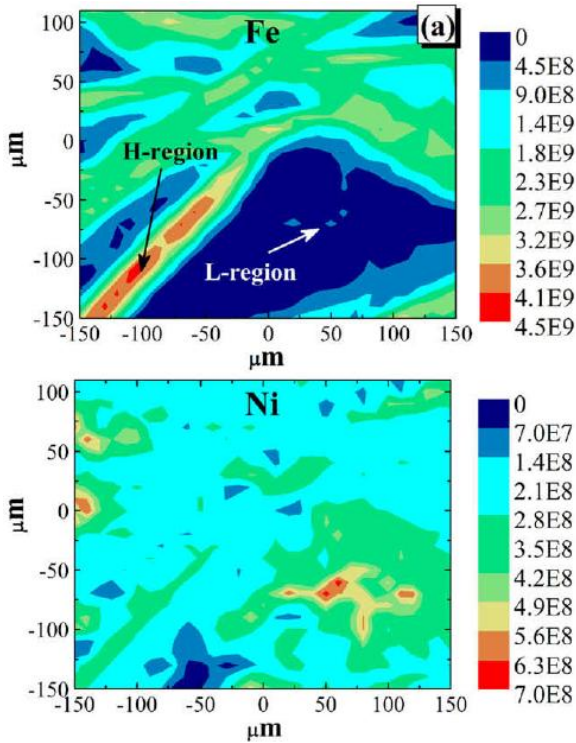


Fig. 8 300x260 μm² μ-XRF map of Al matrix Fe–Ni composite [9].

Synchrotron micro-XRF study of metal inclusions distribution and variation in fused silica induced by ultraviolet laser pulses

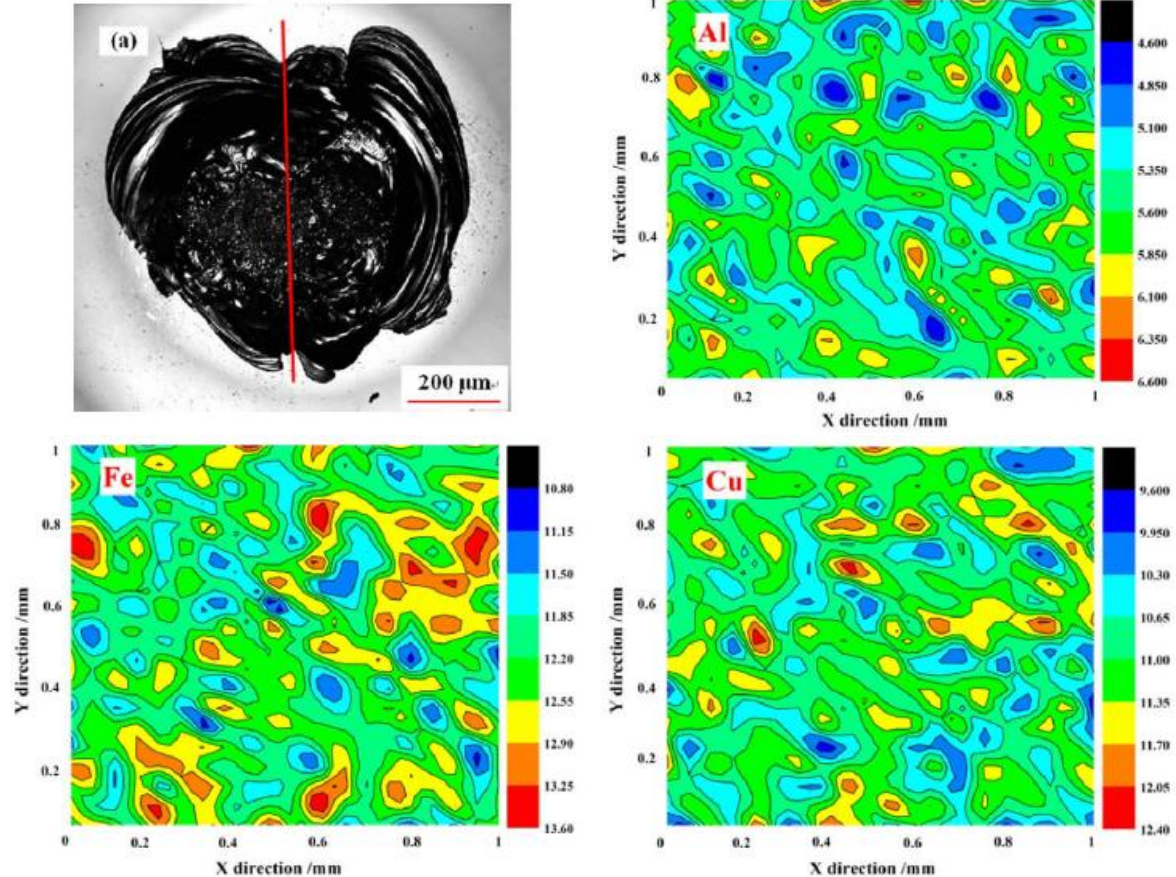


Fig. 9 Elemental maps of Al, Fe and Cu for the damage crater displayed in (a) [10].

[9] F. Pinakidou et al, Nuclear Instruments and Methods in Physics Research B, 2010, 268, 356–360.

[10] C.H. Li, Nuclear Instruments and Methods in Physics Research B, 2010, 268, 1502–1507.

**Thank you
for your attention.**



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